

# **Changes in Surface Layer Impurities of Pd Due to Heat and/or *Deuterium*- Permeation Treatments and Their Influence on *Deuterium* Permeability**

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# Outline

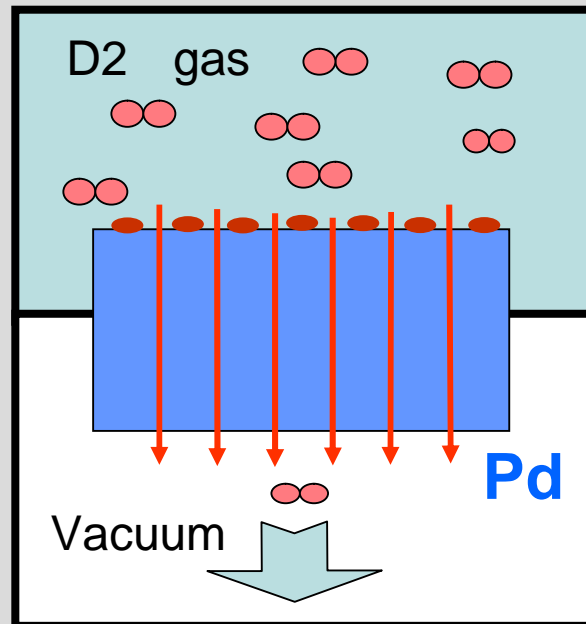
1. Introduction
2. Change of elemental concentration on Pd *by heat treatment*
  - Annealing in vacuum, in air
  - Sulfur and Oxygen
3. Change of elemental concentration on Pd *with D<sub>2</sub> permeation*
  - Sulfur and Oxygen
4. Improving the rate of D<sub>2</sub> permeation through Pd by heat treatment

# D2 Permeation through Pd

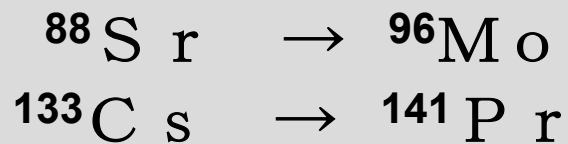
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Iwamura et al

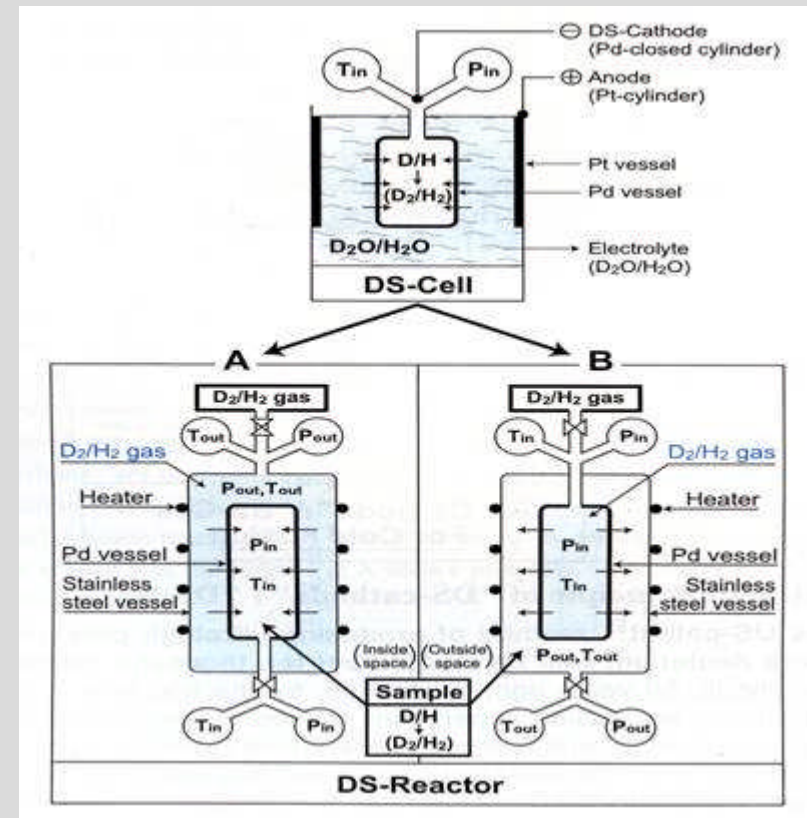
(Jpn.J.Appl. Phys.41(2002)4642)



**Nuclear Transmutation**



Y.Arata and Y.Zhang (ICCF12)

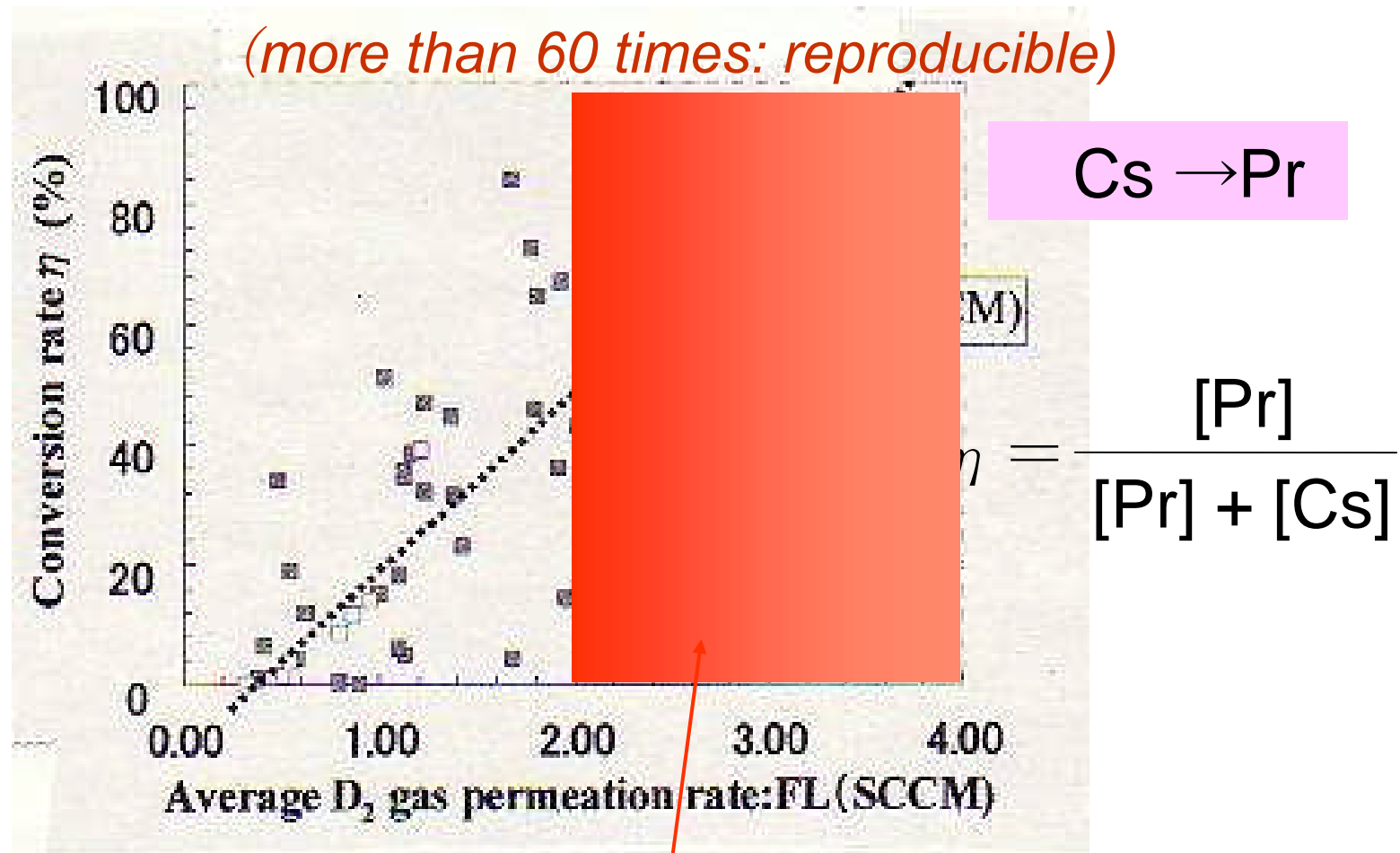


⇒“Good efficiency “cold fusion

# Conversion Rate vs D2 Permeation Rate

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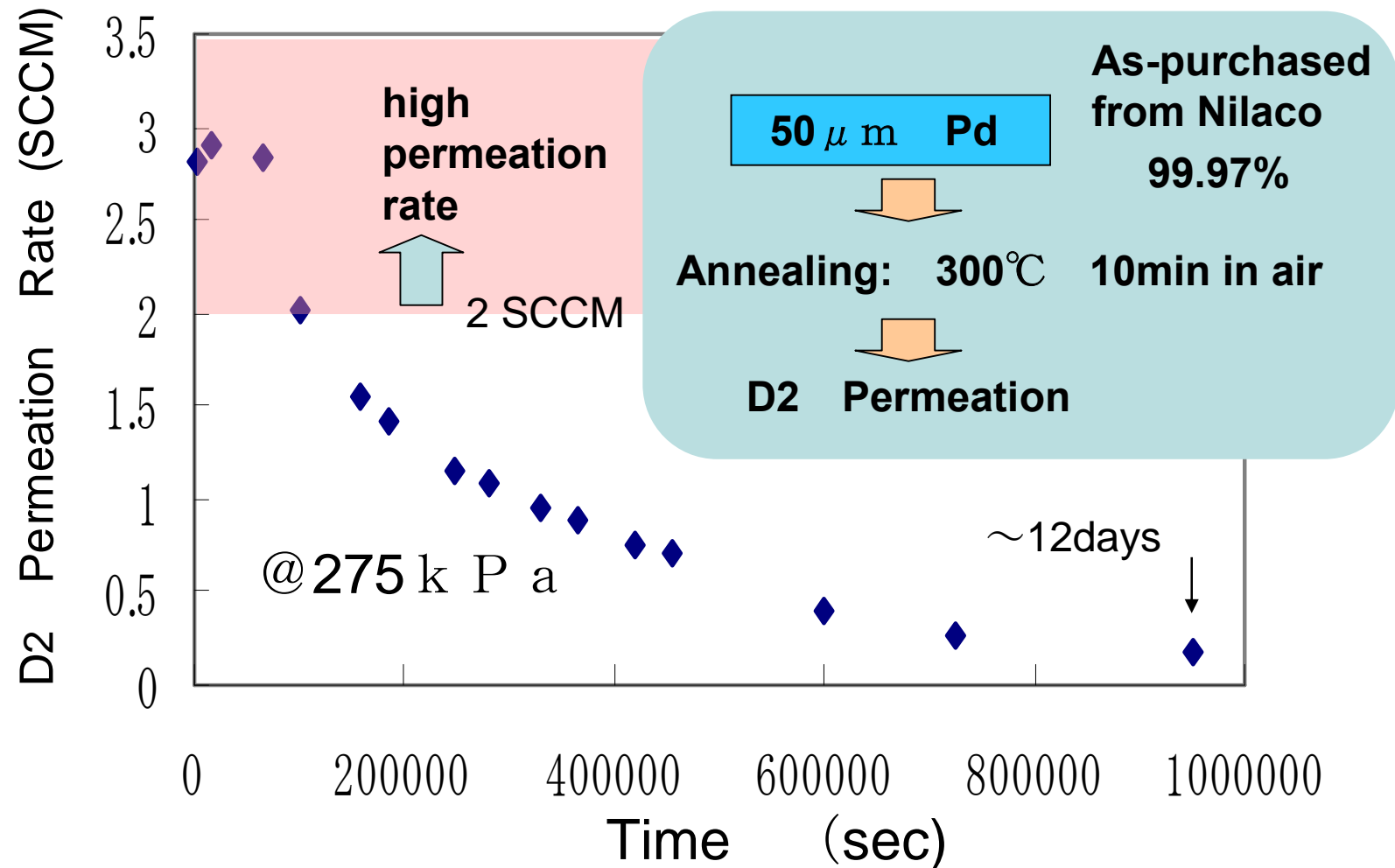
I w a m u r a e t a l . (2003, iccf10)



**High permeation rate is desired !**  
*( larger than 2 SCCM )*

# Example of D2 permeation rate vs time

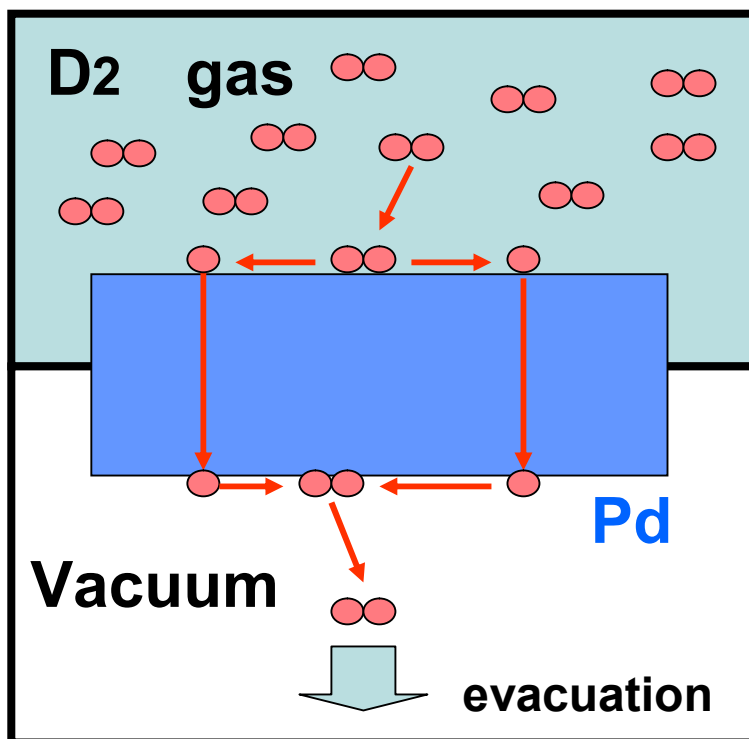
5



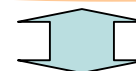
(\* SCCM: Standard Cubic Centimeter per Minute)

# D2 Permeation through Pd

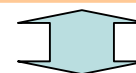
6



For high permeation rate



**Dissociative Adsorption  
(front surface)  
&  
Recombination (back surface)  
are to be active**



**Both surfaces are to be clean**

➤ **Pd is annealed in air at  $\geq 300^{\circ}\text{C}$  as a pretreatment to remove organic carbon**

# Annealing condition before D2 Permeation

## Pd foil

**Nilaco** 50  $\mu$  m

**99.97%**

**major impurities**  
(by supplier)

Pt 210 ppm

Ru 24 ppm

Ag 21ppm

Rh 21ppm

Fe 11ppm

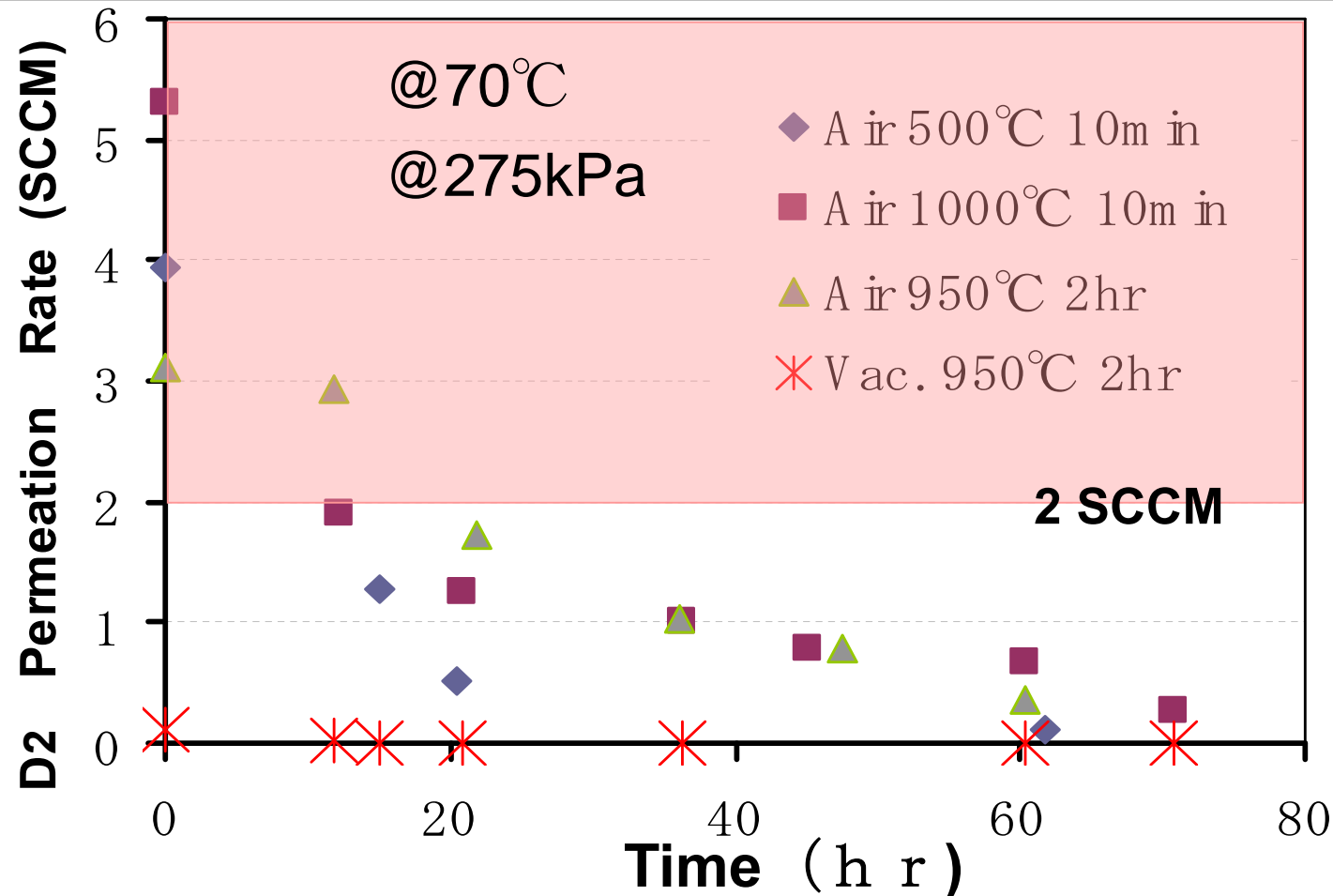
Si 11ppm

## Annealing Condition

- in air 500°C 10min
- in air 1000°C 10min
- in air 950°C 2hr
- in vacuum 950°C 2 h r

D2 permeation

# Effect of heat treatment on D2 permeation

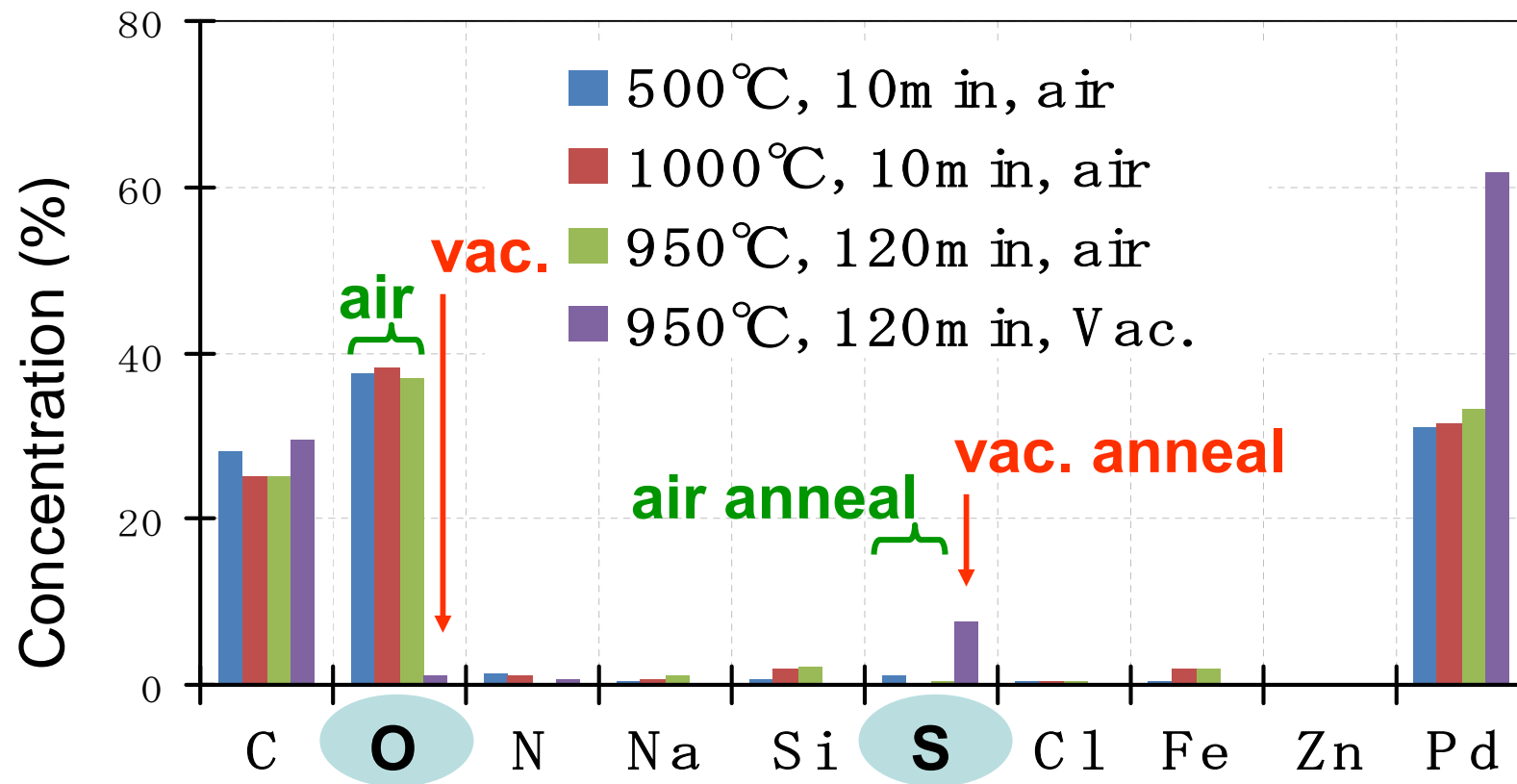


- Vacuum annealed sample : almost no permeation
- Air annealed sample : initially high but degrades quickly



# Elemental concentration on the surface of Pd after heat treatments (by XPS)

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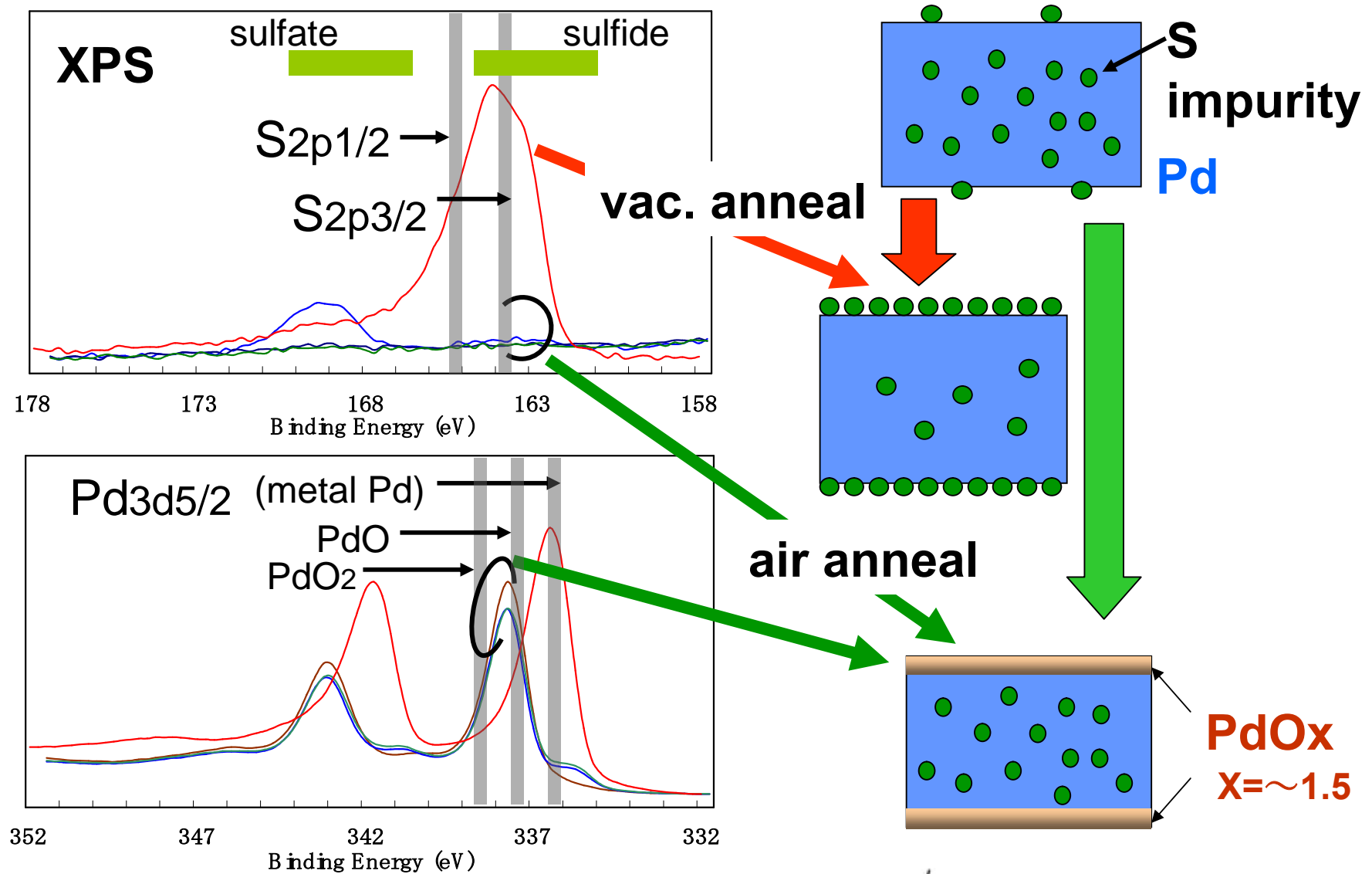


**Vac anneal  $\Rightarrow$  high S concentration at the surface**

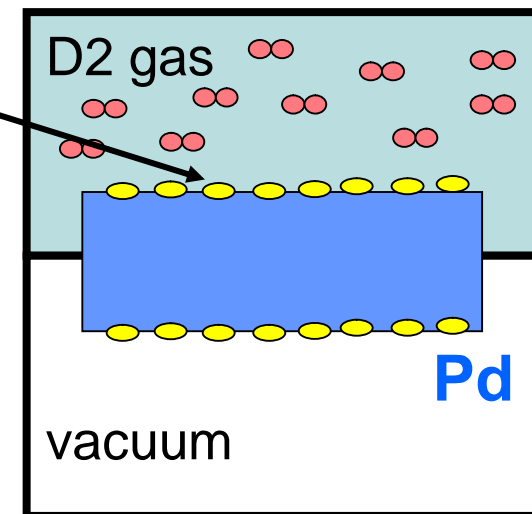
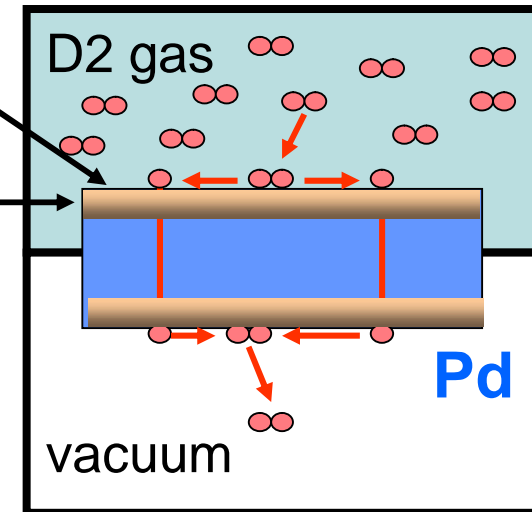
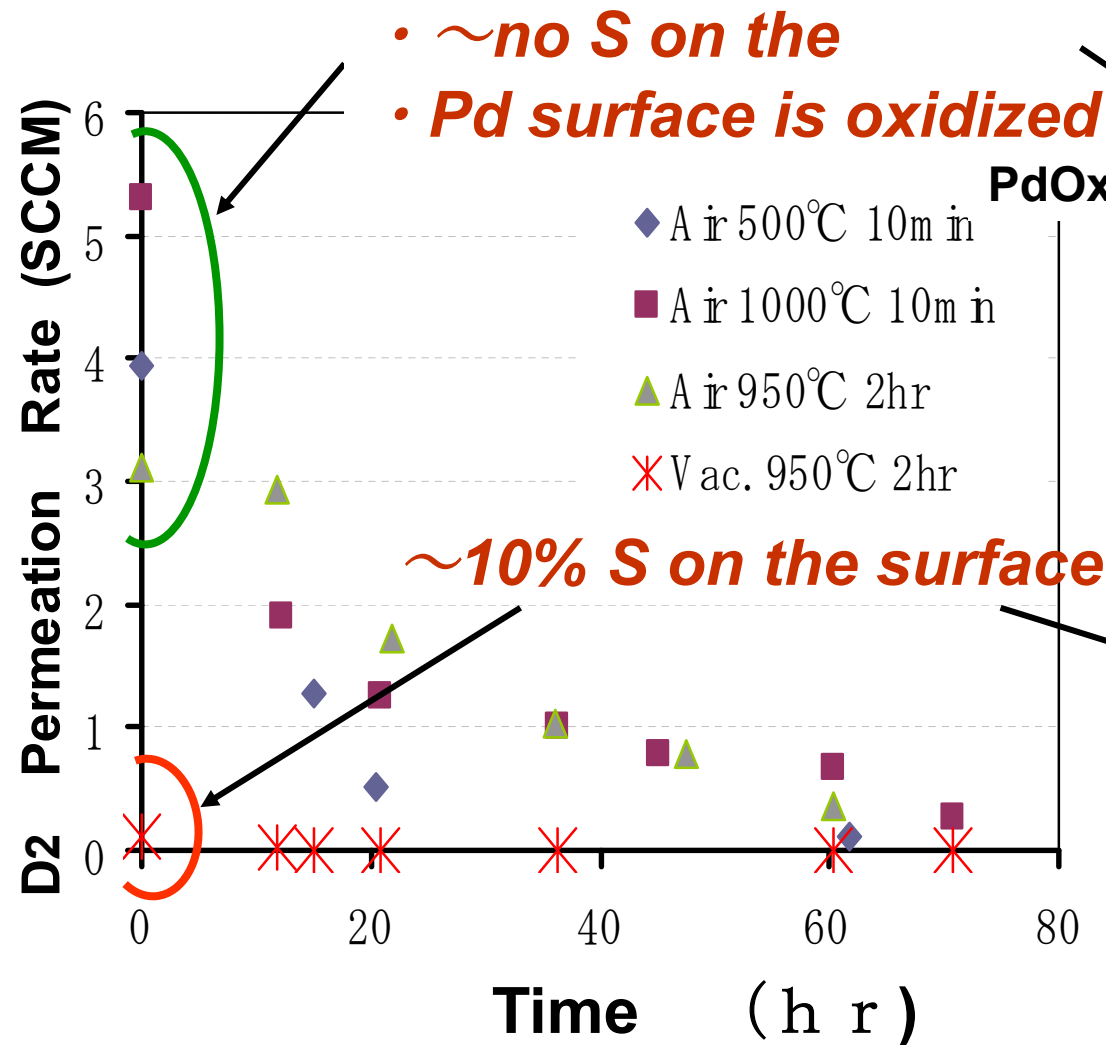
**Air anneal  $\Rightarrow$  low S concentration  $\Rightarrow$  initial high permeability**

# Alteration of Pd surface by annealing

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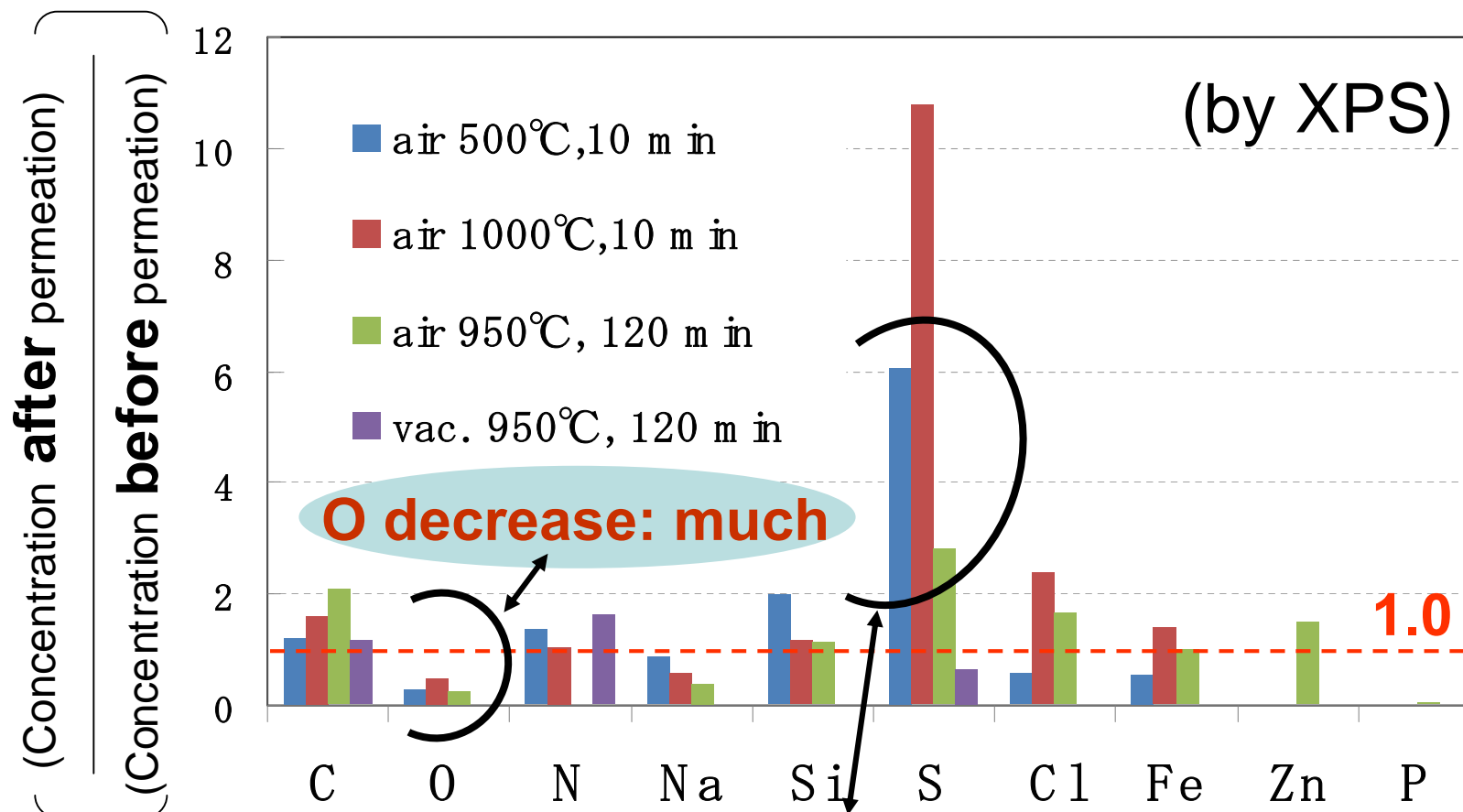


# Initial Permeation rate & surface S concentration



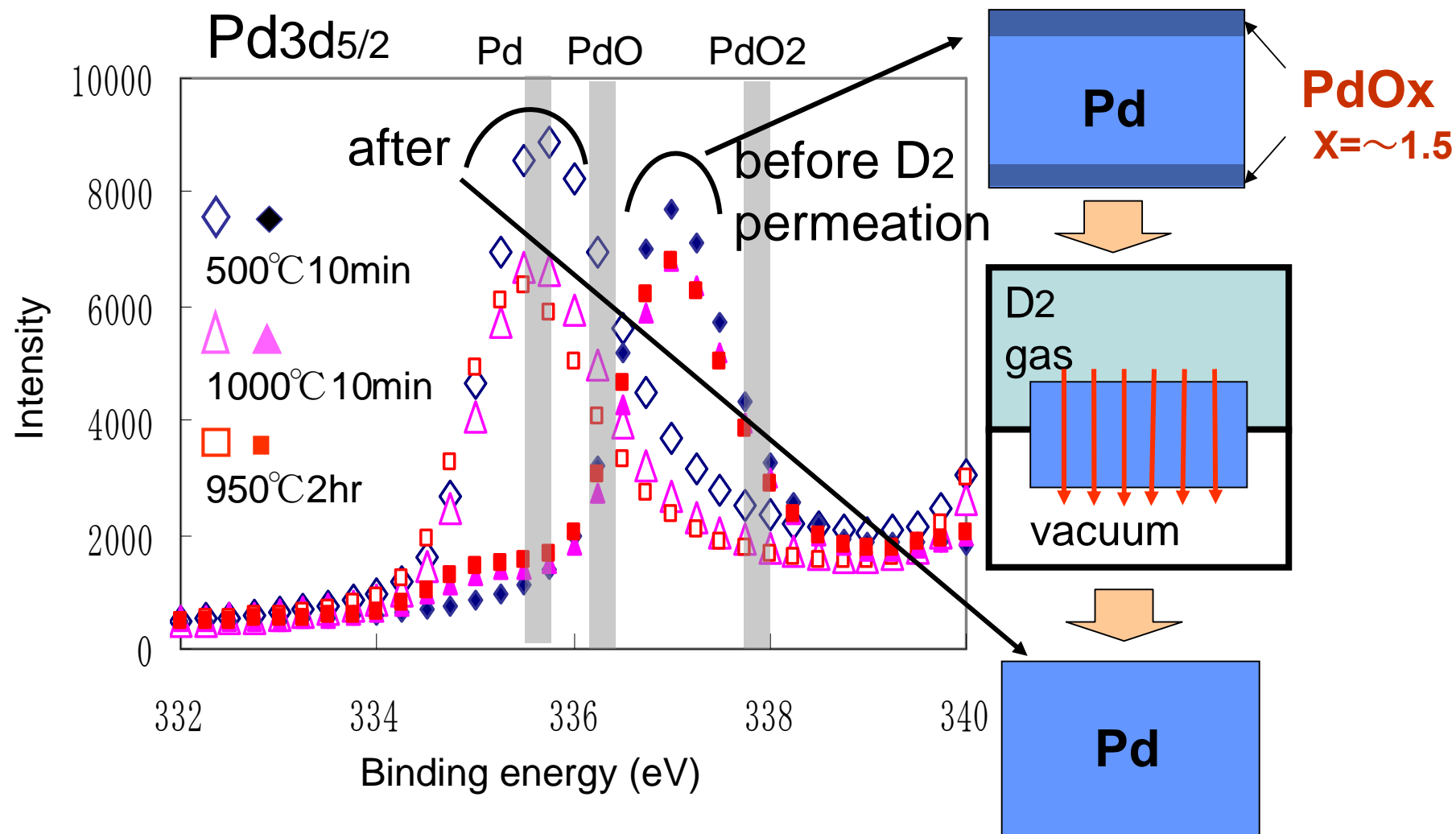
S blocks dissociative adsorption of D2

# Change of surface elemental concentration *due to D<sub>2</sub> permeation*

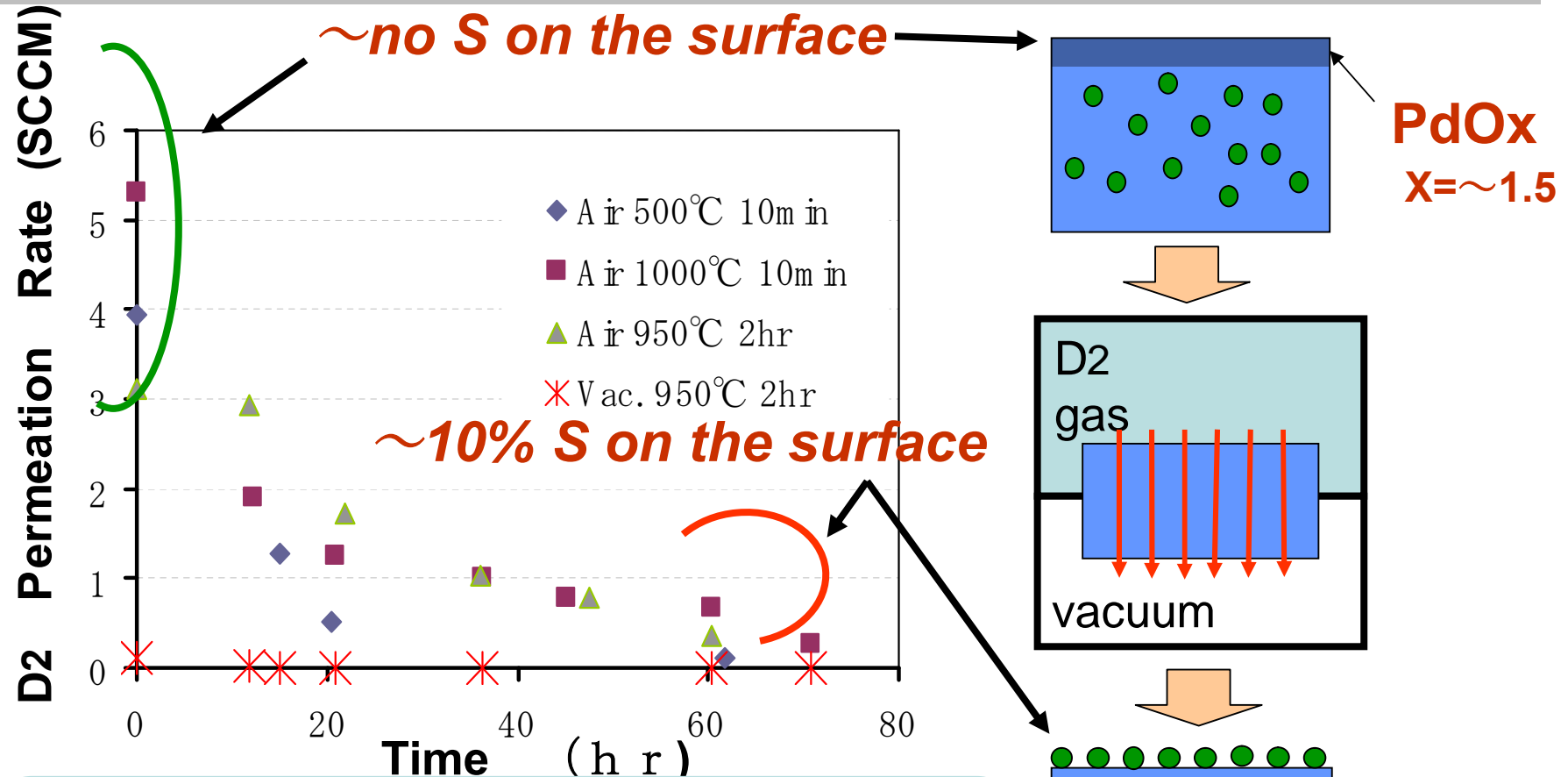


Increase of S is remarkable for the air-annealed samples

# Reduction of PdOx by D2 Permeation



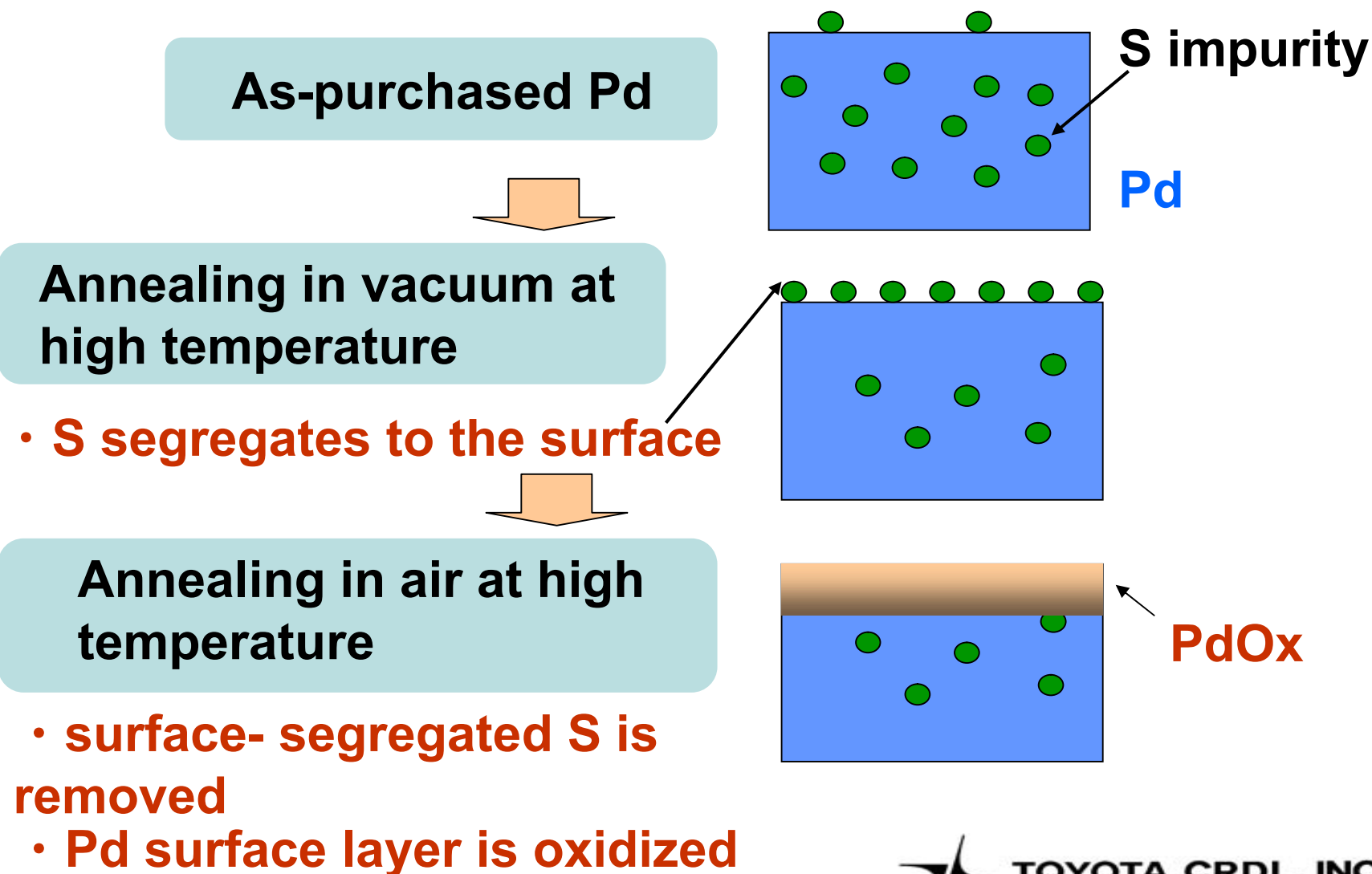
# Surface segregation of S by D2 permeation



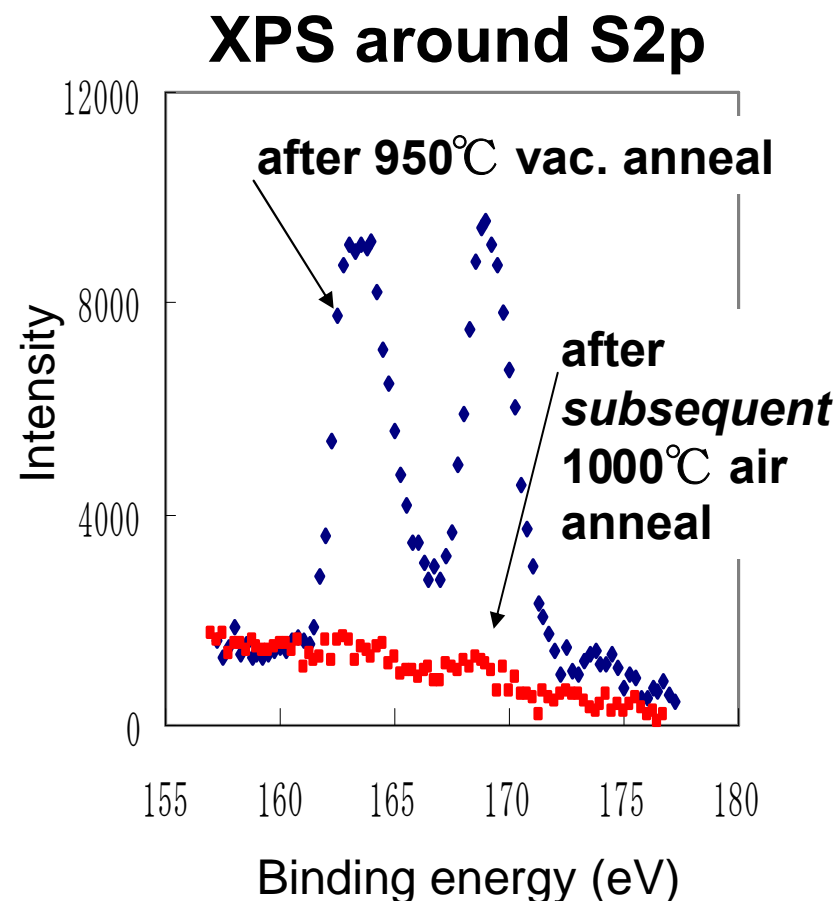
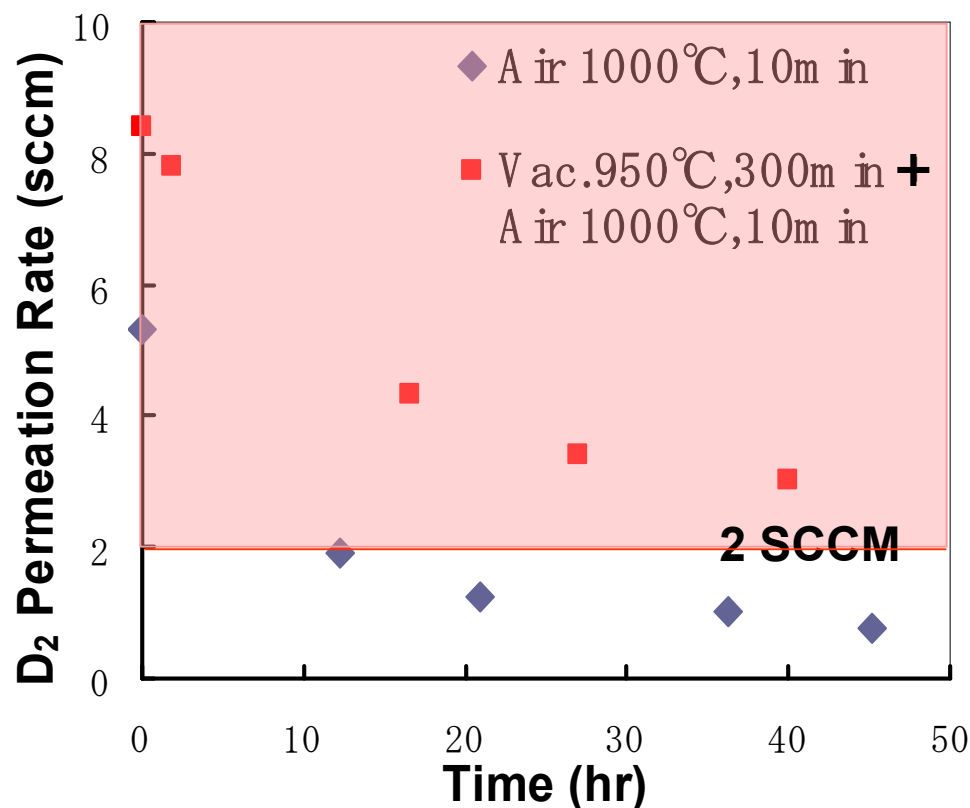
**With D2 permeation:**

- 1) PdOx is reduced to Pd
- 2) S segregates to the surface @70°C

# Pre-treatment of Pd for improving D<sub>2</sub> permeation rate



# D<sub>2</sub> permeation rate vs time for Pd heat-treated in vacuum & in air





# Summary (1)

## Vacuum annealing

1. By annealing in vacuum at high temperatures, S is segregated to the surface
2. Due to the segregated S, D2 permeation rate is greatly decreased (S poisoning of Pd)

## Air annealing

3. Annealing in air at high temperatures oxydizes Pd but removes S from the surface

## Summary (2)

### D2 permeation

4. With D2 permeation, oxydized Pd is reduced to metallic Pd at a temperature as low as 343K (70°C)
5. With D2 permeation, S impurity in Pd bulk is segregated to the surface at a temperature as low as 343K (70°C)

### Improving D2 permeation rate

6. By combining vacuum- and air-annealing, a high permeation rate is obtained and its degradation is comparatively small.